Instructions for Peri-Pro III Air Heater

Replacement P/N 94630

CONTENTS:

Part #	Description	Qty.
94228	Air Heater	1
30971	Black Nylon Rivet	4

1. Turn off the power and unplug the unit from the electrical power source.
2. Remove the TOP COVER to access the ELECTRICAL BOX ASSEMBLY.
3. Remove the two (2) ELECTRICAL BOX access covers. Fig. 1
4. Locate the AIR HEATER and use a flat blade screwdriver to push on the center pins of the BLACK NYLON RIVETS.
5. After the BLACK NYLON RIVETS are loose, unplug the two (2) AIR HEATER connections. Fig. 2,3
6. Remove the AIR HEATER and BLACK NYLON RIVETS together. Fig. 3
7. Install the new AIR HEATER being careful not to bend it as you line up the mounting holes. **Note** when sliding in the new AIR HEATER, support it so that it lies flat and sits on the supports properly.
8. Push in the new BLACK NYLON RIVETS to lock down the AIR HEATER and make sure all four rivets engage in a locked position as shown in fig. 3.
9. Re-connect the AIR HEATER wires. Fig. 4
10. Re-assemble unit.
11. Installation complete.

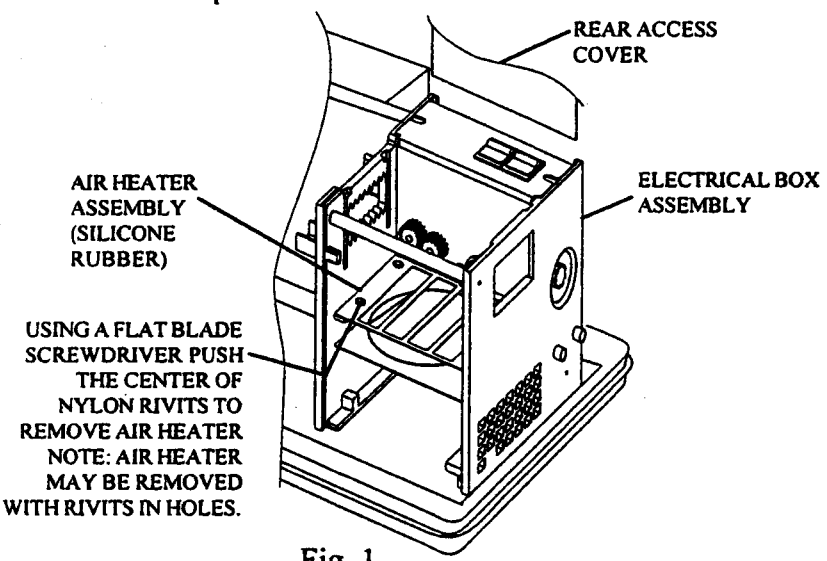
REAR ACCESS COVER
AIR HEATER ASSEMBLY (SILICONE RUBBER)
ELECTRICAL BOX ASSEMBLY
USING A FLAT BLADE SCREWDRIVER PUSH THE CENTER OF NYLON RIVITS TO REMOVE AIR HEATER NOTE: AIR HEATER MAY BE REMOVED WITH RIVITS IN HOLES.

Fig. 1

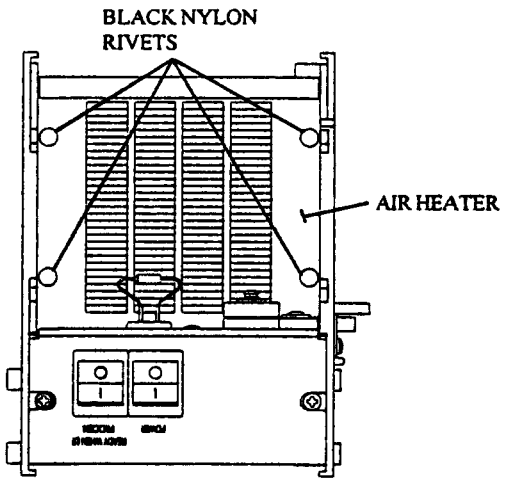

Fig. 2

NOTE: FRONT ACCESS COVER IS NOT SHOWN FOR CLARITY OF KEY COMPONENTS. REMOVE SIMILARLY TO THE REAR ACCESS COVER.

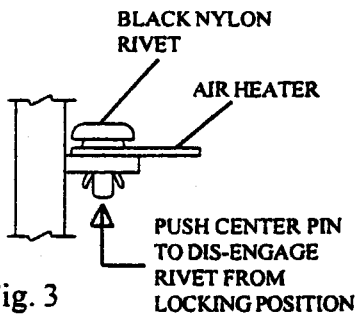

Fig. 3

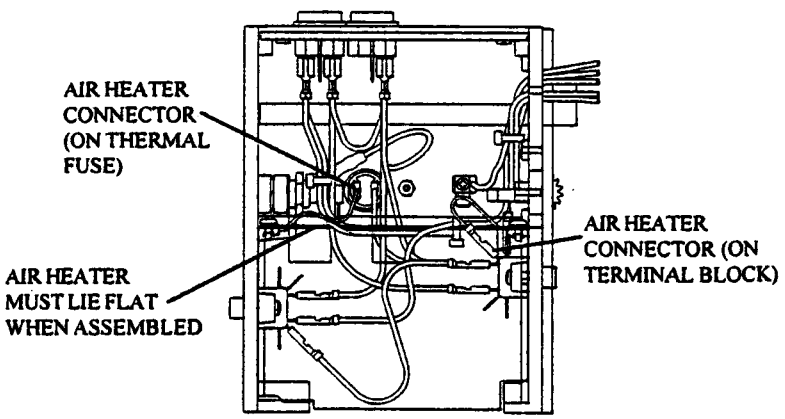

Fig. 4